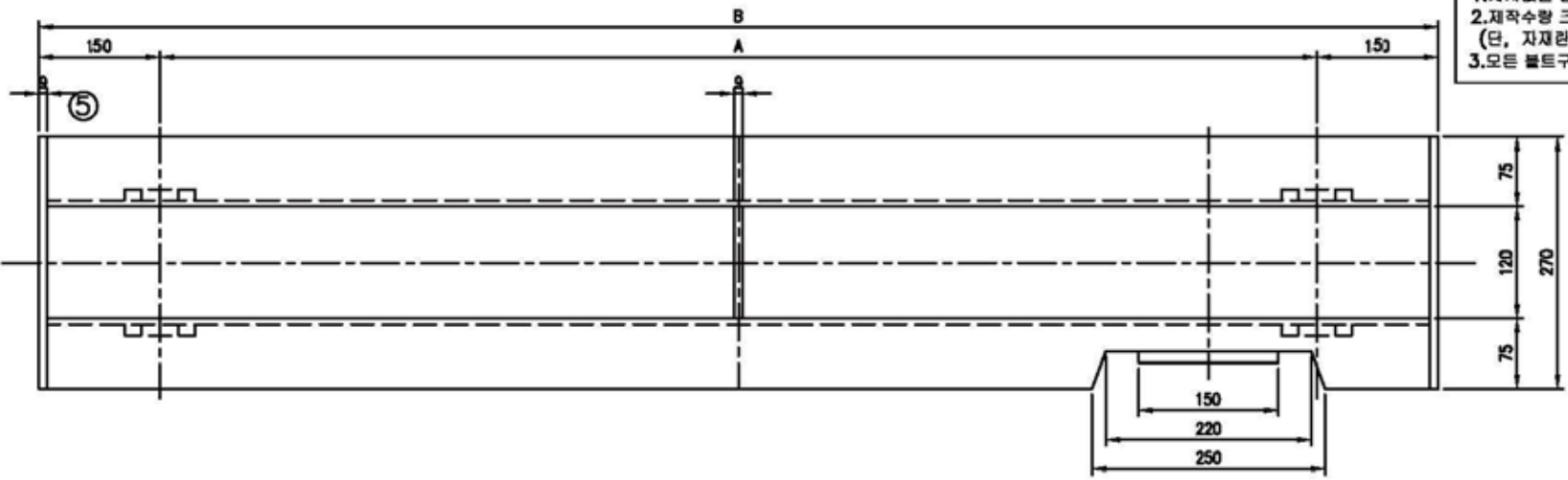
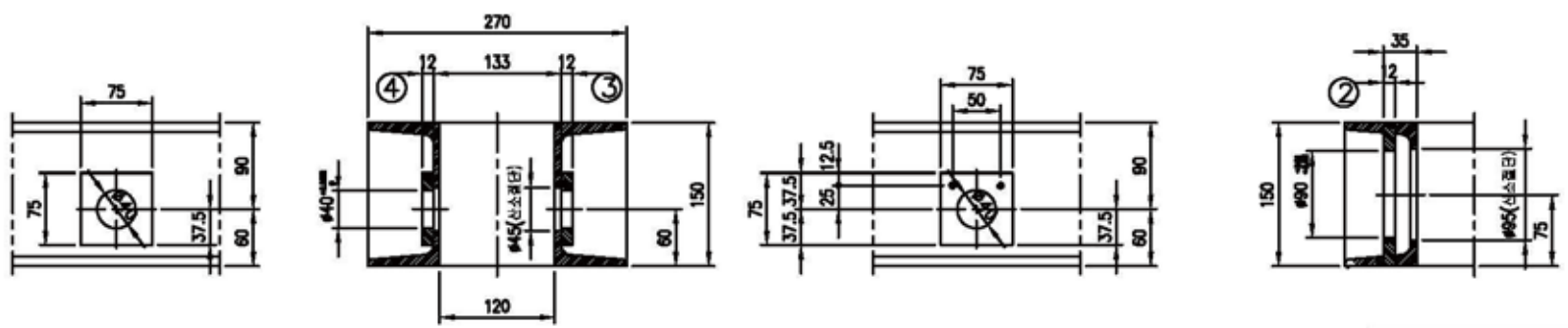
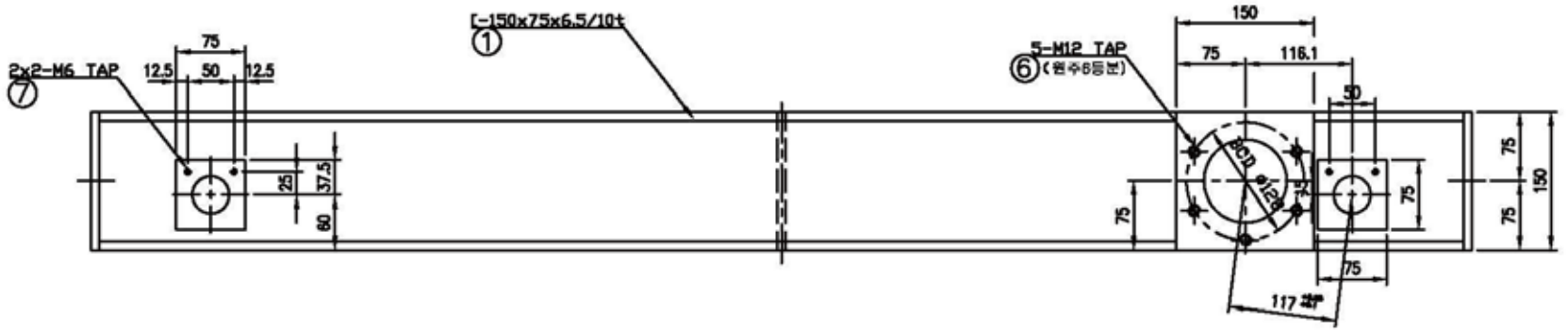


No.	DESCRIPTION	SIZE	Q'TY	REMARKS
-----	-------------	------	------	---------

NOTE
 1. 지시없는 용접부작 같은 모재두께의 70%로 연속 필릿 용접 할 것
 2. 제작수량 크레인 1대분 2SETS중 1SET는 본도와 대칭으로 제작 할 것 (단, 지재한 수량은 크레인 1대분임.)
 3. 모든 볼트구멍은 상대편과 동시 가공 할 것



NO	A	B
1	900	1200
2	1200	1500
3	1500	1800



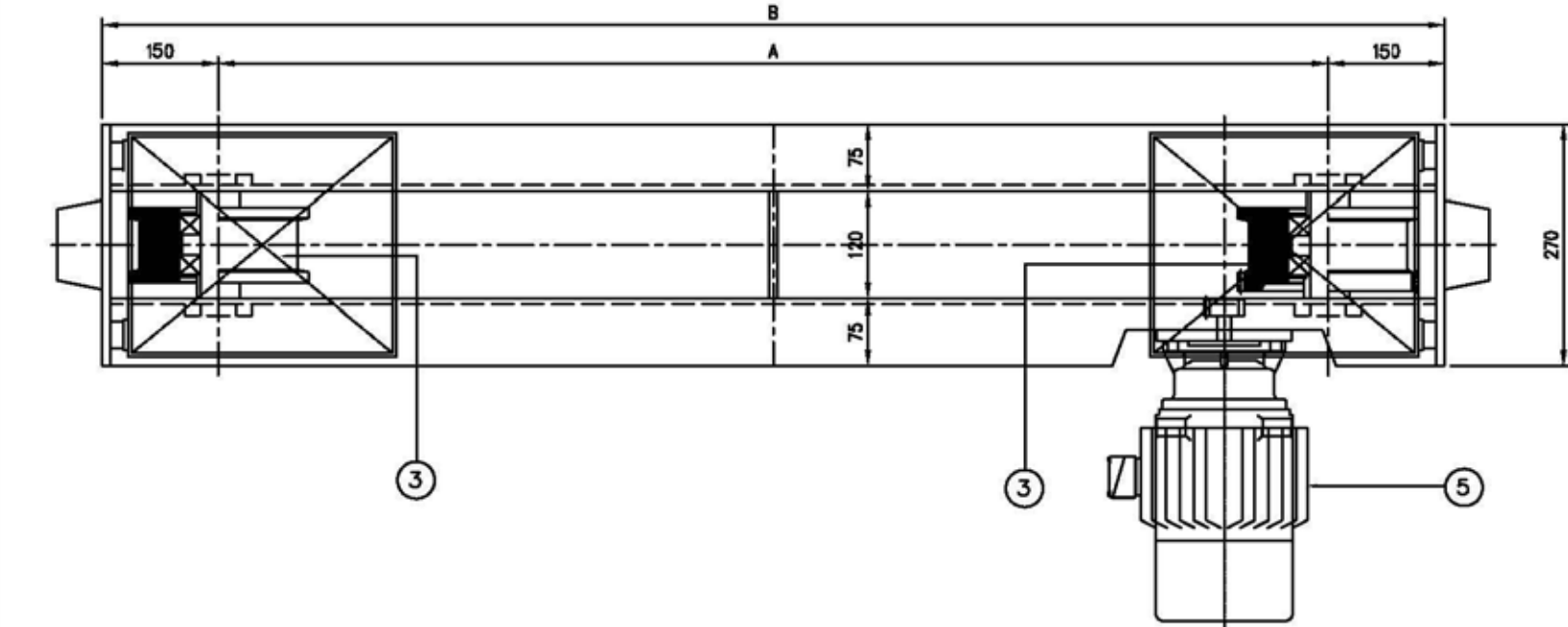
7	HEX 3/8 S/W	4T	8		M6x20L
6	HEX 3/8 S/W	4T	10		M6x30L
5	PL-9x270x150	SS400	4		
4	PL-12x75x75	SS001	4		
3	PL-12x75x75	SS400	4		
2	PL-12x150x150	SS400	2		
1	C-150x75x6.5x3	SS400	4		

DATE : 2012. 8 SCALE : N/S DRAWING No. : 1508
 DRAWN BY DESIGNED BY CHECKED BY APPROVED BY
 S. R. KIM S. R. KIM

NO.	DESCRIPTION	DATE	SIGNATURE

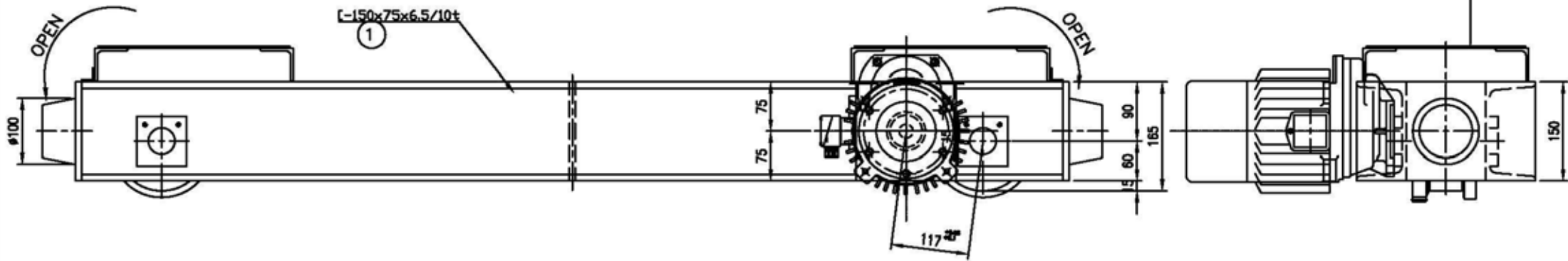
PROJECT TITLE DRAWING TITLE
 SADDLE DETAIL DRAWING #150

No.	DESCRIPTION	SIZE	Q'TY	REMARKS
-----	-------------	------	------	---------



(M = 4)

SPECIFICATION		
SPEED	18	M/MIN
MOTOR	0.75	KW x 4 P
POWER SOURCE	AC Ø 3	220 V 60 Hz
	AC Ø 3	380 V 60 Hz
	AC Ø 3	440 V 60 Hz



- NOTE**
- 1.지시없는 용접부는 압용모재 두께의 70%로 연속용접할것.
 - 2.절단면은 그라인딩 할것.
 - 3.거더와 새들을 체결하는 볼트 홀은 동시에 가공할것.
 - 4.볼트의 길이는 너트를 체결하고 나사산이 3산 이상이 남을것.
 - 5.거더와 체결하는 볼트는 HIGH TENSION BOLT로 사용할것.
 - 6.거더와 체결하는 새들의 대각편차는 10M당 ±1mm, 최대±3mm이내일것.

NO	A	B	DESCRIPTION	PUR-	QTY	REMARKS
5			GEARED MOTOR	SS400	1	
4			WHEEL COVER	S45C	2	
3			FOLLOWING WHEEL	S45C	1	
2			DRIVING WHEEL	S45C	1	
1			SADDLE FRAME	SS400	1	

DATE : 2012. 8	SCALE : N/S	DRAWING No. : 150B
DRAWN BY : S.S.KIM	DESIGNED BY : S.S.KIM	CHECKED BY : J.S.KIM
PROJECT TITLE : SADDLE DETAIL DRAWING		DRAWING TITLE : #150