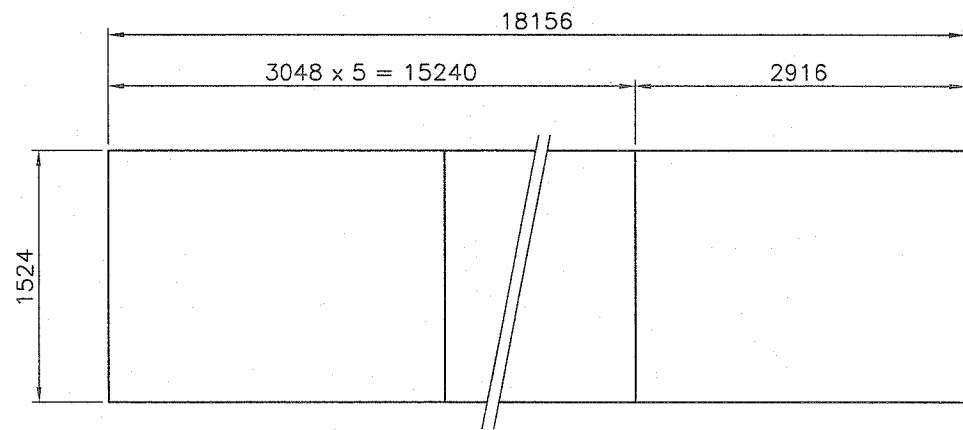
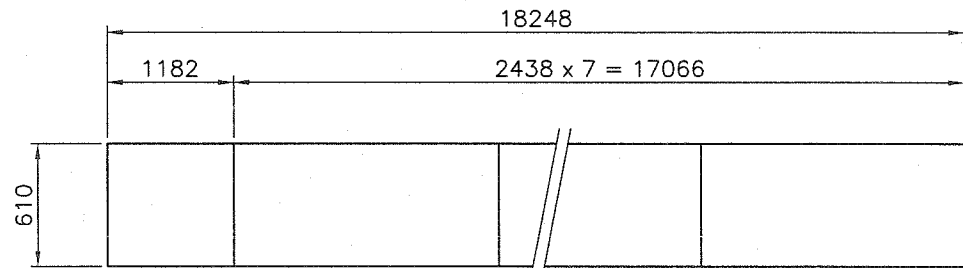


⑩ DETAIL



CUTTING PLAN

NO.	DATE	REVISION	NO.	DATE	REVISION	NOTE
1			1			
2			2			
3			3			

제작사



DRAWN BY
DESIGNED BY
CHECKED BY
APPROVED BY

윤성락
김태환
김찬영

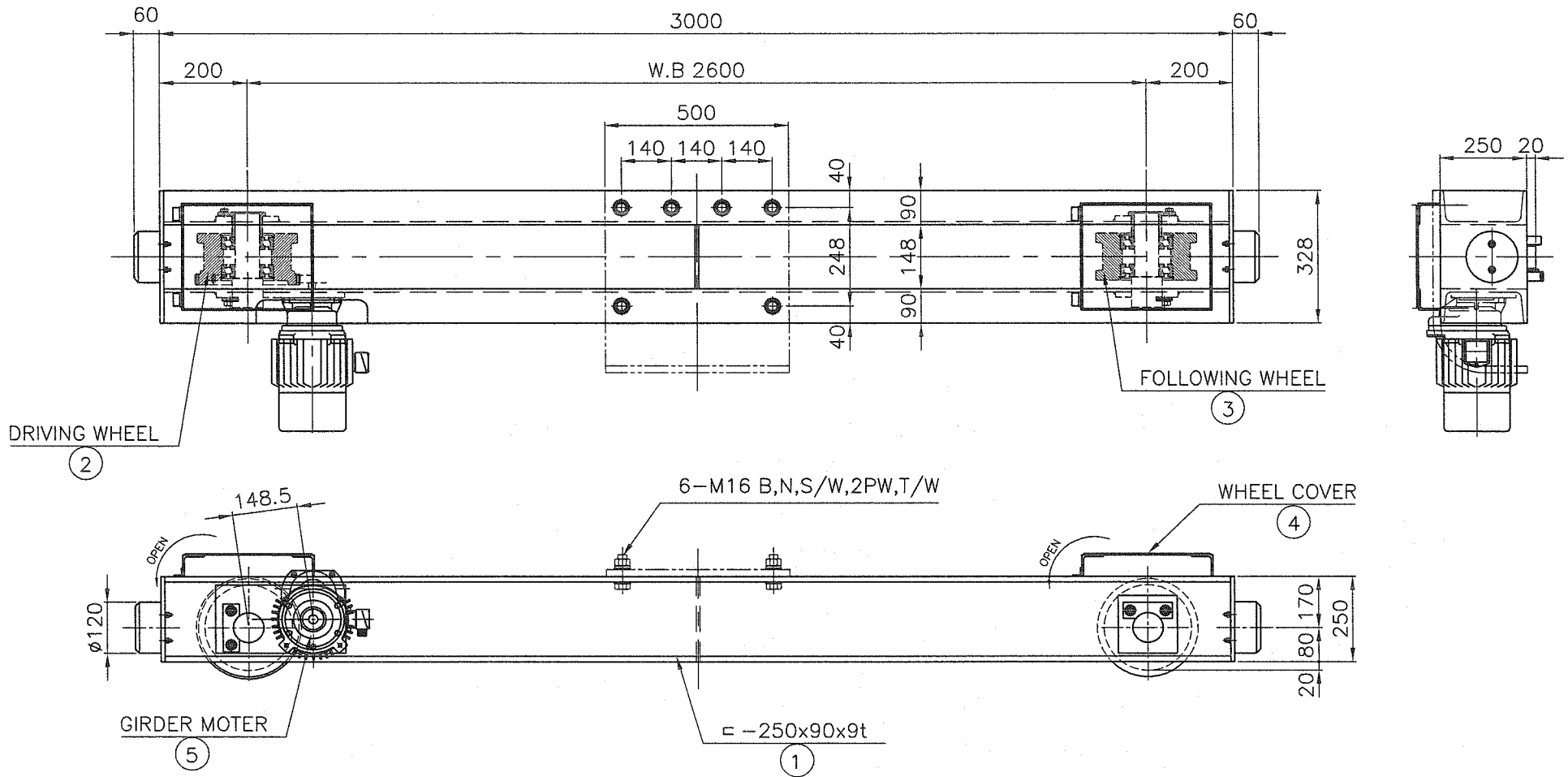
1/24
1/24
1/24

PROJECT

CUTTING PLAN

5 TON x SPAN 18 M 000

SCALE	DATE
N/S	2017. 12.
PROJECT NO.	DRAWING NO.
JD-5-18	01B



$$V = 1650 \times 3.14 \times 0.2 \times 16 / 58 \times 1 / 16.3 = 18 \text{ m/min}$$

(M = 4)

NOTE

1. 지시없는 용접부는 압축모재 두께의 70%로 연속용접할것.
2. 절단면은 그라인딩 할것.
3. 거더와 새들을 체결하는 볼트 홀은 동시에 가공할것.
4. 볼트의 길이는 너트를 체결하고 나사산이 3산 이상이 남을것.
5. 거더와 체결하는 볼트는 HIGH TENSION BOLT로 사용할것.
6. 거더와 체결하는 새들의 대각편차는 10M당 1mm, 최대 3mm이내일것.

SPECIFICATION		
SPEED	18	M/MIN
MOTOR	0.75	KW x 4 P
POWER SOURCE	AC Ø 3 380 V 60 Hz	
REMARK		

WEIGHT = 370 KG

NO.	DESCRIPTION	MT'L	QT'Y	WEIGHT KG	REMARK
5	GEARED MOTOR	PUR--	1	30	
4	WHEEL COVER	SS400	2	20	
3	FOLLOWING WHEEL	S45C	1	35	
2	DRIVING WHEEL	S45C	1	40	
1	SADDLE FARM	SS400	1	245	

NO.	DATE	REVISION	NO.	DATE	REVISION	NOTE
1			1			
2			2			
3			3			

제작사



DRAWN BY
DESIGNED BY
CHECKED BY
APPROVED BY

홍성복
김태훈
김창원
Z

1/2"
K
Z

SUBJECT

Ø 200
PROJECT
SADDLE ASS'Y

SCALE
N/S

DATE
2017. 12.
PROJECT NO.
JD-5-18
DRAWING NO.
01A